

for a greener tomorrow ecochanges

HOT WATER HEAT PUMP





OFFICES



RESIDENCES





CAHV-P500YA-HPB

Mitsubishi Electric - A Leading Manufacturer of Hot Water Heat Pumps

Mitsubishi Electric has been designing and manufacturing commercial hot water heat pumps since 1970.

We were one of the first manufacturers in Japan to utilize heat pump technology to provide hot water, and also the first manufacturer to develop R407C products, which can supply hot water of up to 70°C, high enough to eliminate legionella bacteria.

We quickly rose to the forefront of the hot water supply industry in Japan - a position we still enjoy today.

Our products are mainly used in commercial applications, such as hotels, hospitals, and nursing homes, where they are providing highly reliable performance.

From this position as a leading manufacturer in the hot water supply industry, we are proud to introduce our new highly efficient hot water heat pump system.

Case Study

The previous oil boiler, which was installed for more than ten years, malfunctioned frequently. When we built a new annex in 2005, we decided to renew the system. We initially thought about a gas system; however, considering safety and reliability, we decided to install an electric system. We have now been using the Mitsubishi Electric hot water heat pump for more than five years. No malfunction has occurred, and we are satisfied with its safety.



Application: Nursing home

Country: Japan
Installed: June, 2005

System: Hot water heat pump 20HP x 1

*Our previous model sold in Japan.







*COP 4.13 Outdoor temp.: 7°C DB/ 6°C WB Outlet water temp.: 35°C

Built-in efficient inverter-driven scroll compressor

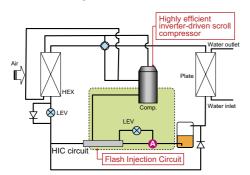




A "Flash Injection Circuit," which is designed for our ZUBADAN CITY MULTI air conditioning system for cold regions, is incorporated in our new hot water heat pump. Through utilizing this advanced "Flash Injection Circuit" and the latest high-efficiency compressor, the hot water heat pump is able to provide hot water of 70°C, and with better retention of capacity at low outdoor temperatures.

High performance ever at low outdoor temp.

Flash Injection Circuit



Two-phase refrigerant is separated into liquid refrigerant and gas refrigerant at the point of A. Liquid refrigerant, whose pressure is reduced by the linear expansion valve (LEV), exchanges heat in the HIC circuit and become gas-liquid two-phase refrigerant. This two-phase refrigerant flows into the injection port in the compressor for controlling the increase of the discharge temperature. Therefore

the optimal amount of refrigerant can be provided to the system via the compressor, which makes it possible to provide hot water of 70 °C.

The hot water heat pump ensures an exceptionally high level of reliability through a backup function.* If either of the compressors malfunction, the other compressor maintains operation to avoid a complete stop of the system.

A rotation function is also available. When two or more units are in the system, the unit runs alternately, ensuring an optimum product lifecycle for both component units. *If the main circuit board malfunctions, the backup function and rotation function are not available.

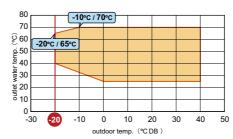
*Capacity drops by 50%.

Operable even at -20°C

The hot water heat pump can be operated at outdoor temp. between -20°C and 40°C.

It delivers precise comfort even on the coldest days of the year.

Range of operation temperature and outlet water temperature



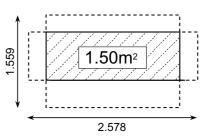
During defrosting, two compressors, which are equipped within one unit, run alternately resulting in less drop in outlet water temperature.



A smaller footprint has been achieved through developing a new highly efficient heat exchanger with low pressure loss.

Installation footprint of 3.54m2*

*Installation footprint for one unit including service space.



Wide variety of external input/output

Various system configurations are available.

- Two external output for backup heater
- · Analog input to control capacity
- · Defrost signal
- Refer to the Data Book for other functions.



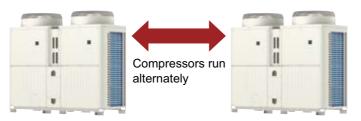
Ducting can be connected to the inlet or outlet of the outdoor unit. Either "60 Pa" or "0 Pa" can be selected.

* The factory setting is "0 Pa."

Backup function



Rotation function



Depending on settings, the rotation function is available for units.



Lower sound pressure levels have been achieved thanks to the development of a new fan.

*Based on theoretical calculations for a distance of 10m.



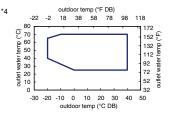
Ozone friendly; R407C refrigerant is used. The system is equipped with "Efficiency Priority Mode" and "Capacity Priority Mode." With "Capacity Priority Mode" is more effective when used with a boiler because the boiler's fuel cost and CO2 emissions can be reduced.

The hot water heat pump has been awarded the Promotion Award of the Heat Pump and Thermal Storage Technology Center of Japan in the 2011 Electric Load Leveling Equipment and Systems.

Specifications

Model			CAHV-P500YA-HPB
Power Source		3-phase 4-wire 380-400-415V 50/60Hz	
Capacity *1		kW	45
Supusity :		kcal/h	38700
		BTU/h	153540
	Power input	kW	12.9
	Current input	A	21.78-20.69-19.94
	COP (kW / kW)		3.49
Capacity *2	COF (KWV / KWV)	kW	45
Capacity 2		kcal/h	38700
		BTU/h	153540
Mariana	Power input	kW	25.6
	Current input	A	
	COP (kW / kW)	I A	43.17-41.01-39.53
	COP (KWV / KWV)	Τ.	1.76
Maximum current input *3			57.77-54.88-52.90
Water pressure drop *1		12.9kPa (1.87psi)	
Temp range	Outlet water temp *4		25~70°C
			77~158°F
	Outdoor temp *4	D.B	-20~40°C
			-4~104°F
Circulating water volume range			7.5 m³/h-15.0m³/h
Sound Pressure level (measured in anechoic room) *1		dB (A)	59
Sound Pressure level (mea	sured in anechoic room) *3	dB (A)	63
Diameter of water pipe	Inlet	mm (in.)	38.1 (Rc 1 1/2") screw
	Outlet	mm (in.)	38.1 (Rc 1 1/2") screw
External finish		Acrylic painted steel plate <munsell 1="" 5y="" 8="" or="" similar=""></munsell>	
External dimension H × W × D		mm	1710 (without legs 1650) × 1978 × 759
		in.	67.3 (without legs 65.0) × 77.9 × 29.9
Net weight		kg (lb)	526 (1160)
Accessories		3 (- /	Y strainer Rc 1 1/2
Design Pressure	R407C	MPa	3.85
	Water	MPa	1.0
Drawing	Wiring	1411 0	KC94G723X01
	External		KC94G195X01
Heat exchanger	Water side		stainless steal plate and copper brazing
Compressor	Air side		Plate fin and copper tube
	Type		Inverter scroll hermetic compressor
	Maker		MITSUBISHI ELECTRIC CORPORATION
	Starting method		Inverter
	Motor output	kW	7.5 × 2
	Case heater	kW	
	Lubricant	KVV	0.045 × 2
FAN		0/ -	MEL32
FAN	Air flow rate	m³/min	185 × 2
		L/s	3083 × 2
		cfm	6532 × 2
	External static press *5		0Pa, 60Pa (0mmH2O/6.1mmH2O)
	Type × Quantity		Propeller fan × 2
	Control, Driving mechanism		Inverter-control, Direct-driven by motor
Motor output		kW	0.46 × 2
HIC circuit (HIC:Heat inter-Changer)		Copper pipe	
Protection	High pressure protection		High pres.Sensor & High pres.Switch at 3.85MPa (643psi)
	Inverter circuit		Over-heat protection, Over current protection
	Compressor		Over-heat protection
	Fan motor		Thermal switch
Defrosting method		Auto-defrost mode (Reversed refrigerant circle)	
Refrigerant	Type × original charge		R407C × 5.5(kg) × 2
	Control		LEV and HIC circuit
	COTILIO		

- *1 Under Normal heating conditions at outdoor temp, 7°C DB/6°C WB(44.6°F DB/42.8°F WB) outlet water temp 45°C(113°F), inlet water temp 40°C(104°F)
- *2 Under Heating conditions at outdoor temp, 7°C DB/6°C WB(44.6°F DB/42.8°F WB), outlet water temp 70°C (158°F)
- *3 Under Heating conditions at outdoor temp, 7°C DB/6°C WB(44.6°F DB/42.8°F WB) when this unit is set to capacity priority mode by non-voltage B contact



Outdoor temp -20°C DB/ Outlet water temp 40-65°C (Outdoor temp -4°F DB/ Outlet water temp 104°F-148°F) Outdoor temp -4°F DB/ Outlet water temp 30°C-70°C (Outdoor temp -10°C DB/ Outlet water temp 30°C-70°C (Outdoor temp 14°F DB/ Outlet water temp 39°F-158°F) Outdoor temp 0°C DB/ Outlet water temp 25°C-70°C (Outdoor temp 32°F DB/ Outlet water temp 27°F-158°F)

- *5 Dip SW on the unit control board need to be changed.
- Due to continuing improvement, the above specifications may be subject to change without notice.
- Please don't use the steel material for the water
 piping material
- piping material.

 * Please always make water circulate or pull out
 the circulation water completely when not using
- the circulation water completely when not using it.

 * Please do not use groundwater and well water.
- * Install the unit in an environment where the wet bulb temp will not exceed 32°C (89.6°F).
- * The water circuit must use the closed circuit.

Unit converter

kcal =kW \times 860 BTU/h =kW \times 3,412 cfm =m³/min \times 35.31 lb =kg/0.4536

<PAR-W21MAA>



Up to 16 units can be controlled with one remote controller.

<External input/output from the unit>
*The unit can be operated and the operation status
can be monitored with external input/output



FM33568 / ISO 9001;2008

The Air Conditioning & Refrigeration Systems Works acquired ISO 9001 certification under Series 9000 of the International Standard Organization (ISO) based on a review of Quality management for the production of refrigeration and air conditioning equipment.

ISO Authorization System

The ISO 9000 series is a plant authorization system relating to quality management as stipulated by the ISO. ISO 9001 certifies quality management based on the "design, development, production, installation and auxiliary services" for products built at an authorized plant.



The Air Conditioning & Refrigeration
Systems Works acquired environmental
management system standard ISO 14001
certification

The ISO 14000 series is a set of standards applying to environmental protection set by the International Standard Organization (ISO).

MITSUBISHI ELECTRIC CORPORATION

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